



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2586

Job Sheet 207071



Part No: D2586

Job Qty: 50 pcs

Part Name: Door Latch



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/18/20

Job Tracking No:

Due Date: 3/13/20

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG D2586 REV F IPP E 02.01.31 Added Inspect level 21 NG/IPP RevF: add not to keep key with latch DD 10.02.10 verified by:JLM/IPP Rev. G 2020.02.18 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Purchasing	50 pcs			0.00	0.00	Purchasing - 1			MAR 02 2020
							Purchasing - 2			
							Purchasing - 3			
110	Packaging 2-1 - Receive - B4B	50 pcs			0.00	0.00	Packaging 2 - 1 - B4B			MAR 02 2020
							Packaging 2 - 2 - B4B			
							Packaging 2 - 3 - B4B			
							Packaging 2 - 5 - B4B			
							Packaging 2 - 4 - B4B			
							Packaging 2 - 6 - B4B			
							Packaging 2 - 7 - B4B			
							Packaging 2 - 8 - B4B			
							Packaging 2 - 9 - B4B			
							Packaging 2 - 10 - B4B			
							Packaging 2 - 11 - B4B			
							Packaging 2 - 12 - B4B			
							Packaging 2 - 13 - B4B			
							Packaging 2 - 14 - B4B			
							Packaging 2 - 15 - B4B			
							Packaging 2 - 16 - B4B			
							Packaging 2 - 17 - B4B			
							Packaging 2 - 18 - B4B			
							Packaging 2 - 19 - B4B			
							Packaging 2 - 20 - B4B			
							Packaging 2 - 21 - B4B			
							Packaging 2 - 22 - B4B			
							Packaging 2 - 23 - B4B			
							Packaging 2 - 24 - B4B			
							Packaging 2 - 25 - B4B			
							Packaging 2 - 26 - B4B			
							Packaging 2 - 27 - B4B			



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S259856



Part: D2586

Job No: 207071

Serial No/Batch: S259856

Revision: Rev F

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/02/20

Plex 2/18/20 11:51 AM Dart.Lavoie.Chanta

			Packaging 2 - 28 - B4B	
			Packaging 2 - 29 - B4B	
			Packaging 2 - 30 - B4B	
			Packaging 2 - 31 - B4B	
			Packaging 2 - 32 - B4B	
			Packaging 2 - 33 - B4B	
			Packaging 2 - 34 - B4B	
			Packaging 2 - 35 - B4B	
			Packaging 2 - 36 - B4B	
			Packaging 2 - 37 - B4B	
120	QC 6	50 pcs	0.00 0.00	QC 6 - 9
				QC 6 - 68
				QC 6 - 61
				QC 6 - 40
				QC 6 - 81
121	Conventional Lathe - 1 - B4B	50 pcs	0.50 0.00	Conventional Mill - 1 - B4B
				Conventional Mill - 2 - B4B
123	QC 2	50 pcs	0.00 0.00	QC 2 - 1
				QC 2 - 12
				QC 2 - 14
				QC 2 - 17
				QC 2 - 19
				QC 2 - 2
				QC 2 - 20
				QC 2 - 22
				QC 2 - 23
				QC 2 - 25
				QC 2 - 32
				QC 2 - 33
				QC 2 - 35
				QC 2 - 39
				QC 2 - 4
				QC 2 - 40
				QC 2 - 44
				QC 2 - 45
				QC 2 - 48
				QC 2 - 49
				QC 2 - 50
				QC 2 - 51
				QC 2 - 52
				QC 2 - 57
				QC 2 - 62
				QC 2 - 63
				QC 2 - 8
				QC 2 - 66
				QC 2 - 64
				QC 2 - 65
				QC 2 - 5
				QC 2 - 71
				QC 2 - 73
				QC 2 - 69
				QC 2 - 76
				QC 2 - 86
124	QC 8	50 pcs	0.00 0.00	QC 8 - 12
				QC 8 - 14
				QC 8 - 17
				QC 8 - 20
				QC 8 - 25
				QC 8 - 3

APR 07 2020

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9-00

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			QC 8 - 32	
			QC 8 - 33	
			QC 8 - 35	
			QC 8 - 39	
			QC 8 - 4	
			QC 8 - 44	
			QC 8 - 45	
			QC 8 - 49	
			QC 8 - 58	
			QC 8 - 8	
			QC 8 - 9	
			QC 8 - 68	
			QC 8 - 67	
			QC 8 - 1 (A)	
			QC 8 - 47	
			QC 8 - 40	
			QC 8 - 52	
			QC 8 - 23	
			QC 8 - 57	
			QC 8 - 76	
			QC 8 - 61	
130 Small Fab - 2 - B4B	50 pcs	0.00 3.21	Small Fab - 1 - B4B	
			Small Fab - 2 - B4B	
			Small Fab - 3 - B4B	
			Small Fab - 4 - B4B	
			Small Fab - 5 - B4B	
			Small Fab - 6 - B4B	
			Small Fab - 7 - B4B	
			Small Fab - 8 - B4B	
			Small Fab - 9 - B4B	
			Small Fab - Various 1 - B4B	
140 QC 5	50 pcs	0.00 0.00	QC 5 - 10	
			QC 5 - 12	
			QC 5 - 17	
			QC 5 - 18	
			QC 5 - 19	
			QC 5 - 22	
			QC 5 - 24	
			QC 5 - 3	
			QC 5 - 43	
			QC 5 - 49	
			QC 5 - 51	
			QC 5 - 58	
			QC 5 - 68	
			QC 5 - 9	
			QC 5 - 50	
			QC 5 - 30	
			QC 5 - 40	
			QC 5 - 61	
			QC 5 - 81	
150 Packaging 3-1 - Stock - B4B	50 pcs	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
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			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
160 QC 21 - SA	50 pcs	0.00 0.00	QC 21 - SA - 21	
			QC 21 - SA - 70	DAS
			QC 21 - SA - 53	21
			Broussard	9-09 MAY 06 2020

Part Op 100 - (Purchasing) Issue P/O: _____ Possible Supplier: SOUTHCO/TCH Sales, P/N: C2-32-25 Certification
 Descriptions: Required

- 110 - (Receive & Inspect for Damage & Mat'l Certs) 1-Attach certification 2-Keep Key with latch
 120 - QC6- All purchased or subcontracted products
 121 - 1-Remove latch lever. 2-Machine latch body and drill out existing threads to 0.191" as per drawing detail F-F. 3-
 Deburr 4-Keep latch lever and body together as a pair for reassembly at sequence 130.
 123 - (QC2- Inspect parts off machine FAI/FAIB)
 124 - (QC8- Inspect parts - second check)
 130 - (Small Fab) 1-Touch up ALODINE and paint as per drawing note 2. 2-Reassemble latch arm to latch body. 3-
 Assemble Lock Nut to Hinge. Leave Latch Unlocked.
 140 - (QC5- Inspect part completeness to step on W/O)
 150 - (Identify as per dwg & Stock Location: _____) ***Ensure key is bag with latch***
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C23225	Door Latch D2586	50 pcs (1 ea)	100-Purchasing	
D3015-7	Lock Nut	50 pcs (1 ea)	130-Small Fab - 2 - B4B	⑦ 8252283/8227525 ③

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	C23225	50	0	0
130-Small Fab - 2 - B4B	D3015-7	50	121	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045902



Supplier: TCH001-VU
T.C.H. SALES INC.
16757 Boul. Hymus, 0
Kirkland
QC
H9H 3L4 Canada
Phone: 514-697-7847
Fax: 514-697-5140

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045902

PO Date: 2/20/20

Due Date: 3/3/20

Purchase Order

Revision:

Revision Date:

Issued By:

Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via:

Fedex P1 Overnight

Pymt Terms:

Net 30

Freight Terms:

Special Comments:

FEB 20 2020

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		C23225				Door Latch D2586 : AS PER DWG D2586 REV. E	Firmed X50	-	3/3/20	50 pcs	0 pcs	50 pcs	\$14.50/pcs	\$725.00
													Grand Total:	
													\$725.00	

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/20/20 2:30 PM Dart.Lavoie.Chantal

T.C.H. Sales Inc.
40 Emblem Court
Toronto, Ontario M1S 1B1
Phone: 1-800-465-6281
Fax : 1-855-299-3214



PACKING SLIP

VENDOR #	
DUNS #	242445328
TAX #	R105150197

215517

CUSTOMER NUMERO DU CLIENT	STORE NUMBER NUMERO MARCHE	DEPARTMENT DIVISION	CUSTOMER PO COMMANDE DU CLIENT	ORDER COMMANDE	PACK NUMBER BON DE LIVRAISON	BOL NUMBER BOL NUMBER	PICK # NUMERO PICK	A/R TERMS A/R TERMES	PAGE PAGE
22428000			POHB045902	215517	258715		285054	30	1

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DART AEROSPACE LTD.
1270 ABERDEEN
HAWKESBURY ON K6A 1K7

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DART AEROSPACE LTD.
1270 ABERDEEN
HAWKESBURY ON K6A 1K7
CAN
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TEL: 613-632-9577

SHIP TERM CODE DE TRANSIT	SHIP VIA TRANSITAIRE	TRACER NUMERO DE TRACER	PACK DATE DATE DE PACK	CANCEL DATE DATE DE CANCEL	PCS PCS	WEIGHT POIDS	MEMO MESSAGES DIVERS
COLL	FedEx Priority	1486 3834 3134	02/28/20	12/31/21	1	25	JP/TYPE 3

PRODUCT CODE CODE DU PRODUIT	DESCRIPTION DESCRIPTION	ORDERED COMMANDEE	SHIPPED EXPIDIEE	BACK ORDERED NON EXPIDIEE
C2-32-25 555-C23225	BLK LEV LATCH RAISED TRIG W/LK C2-32-25 SOUTHCO C2-32-25 CERTIFICATE OF COMPLIANCE This is to certify that the items identified herein have been produced in accordance with applicable instructions, specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order.  Signature Guy L. Villeneuve	50	50	0
		50	50	0

RECEIVED
MAR 02 2020
DART AEROSPACE LTD.

Visit Us Online
www.tchweb.com

Conditions Of Sale:
All shipments FOB Scarborough, Ontario.
All returns are subject to a 15% handling charge and must be authorized.
All claims and discrepancies must be reported within 7 days.
We have the right to charge collection and attorney's fees of 25% and
interest of 2% per month (or 24% per annum) on all overdue accounts.

Conditions De Vente:
Tous les retours de marchandises sont soumis a des frais de manutention de 15% et a l'autorisation.
Veuillez signaler toutes les anomalies ou irregularites dans les sept jours.
Nous avons le droit d'imposer dans frais de recouvrement et de procedure de 25%, ainsi qu'un interet de 2%
par mois (ou 24% par an) sur tous les comptes en souffrance.
Les biens faisant l'objet de la presente facture demeurent la propriete du vendeur jusqu'a parfait paiement.

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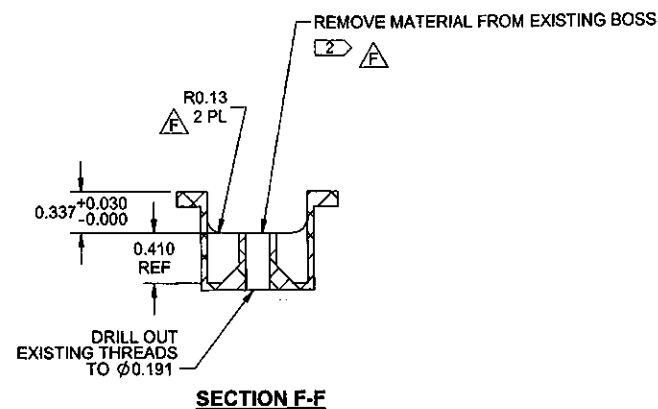
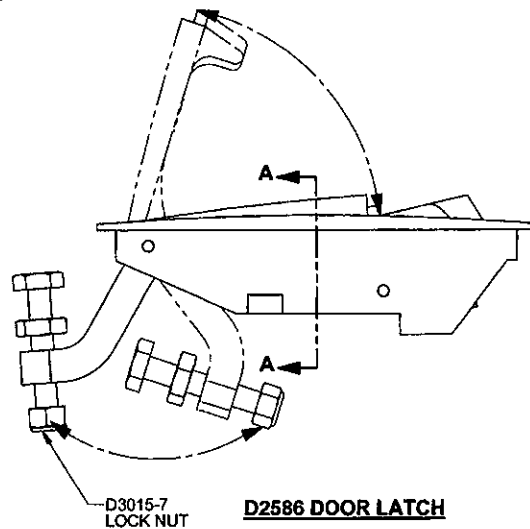
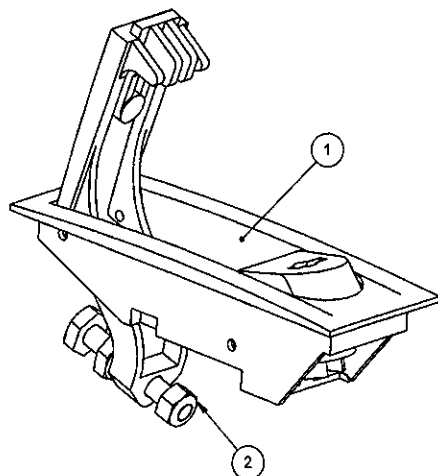
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1

ITEM	QTY	P/N	DESCRIPTION
	X	D2586	LATCH ASSEMBLY
1	1	C2-32-25	LATCH
2	1	D3015-7	LOCK NUT



F	UPDATE DRAWING FOR SUPPLIER CHANGE ON INTERIOR PART. REASON CAR20-380	SAD	20.02.05
E	REFORMAT. ZONE B3 UPDATED DIMENSIONS FOR CBORE. (SEE CAR 11-32)	AJS	11.08.13
D	ADD 3015-7 P/N; UPDATE DRAWING	CB	06.10.19
C	REVISED CBORE DEPTH	KE	97.09.03
B	CHANGED CBORE DEPTH	KE	97.07.23
A	NEW ISSUE	KE	96.07.15

REV.	DESCRIPTION	BY	DATE
DESIGN	KE		
DRAWN	SAD		
CHECKED	RF		
MFG. APPR.	DD		
APPROVED	NO		
DE APPR.			
DATE	20.02.05		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D2586
TITLE DOOR LATCH
REV. F
SHEET 1 OF 1
SCALE
NTS

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NOTES:

- 1) MATERIAL: PURCHASE FROM SOUTHCO
- 2) FINISH: TOUCH UP WITH CHEMICAL CONVERSION COAT AND BLACK PAINT PER DART QSI 005.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.15 lbs APPROX

RELEASED

2020 FEB 14

ECN 2020-513

